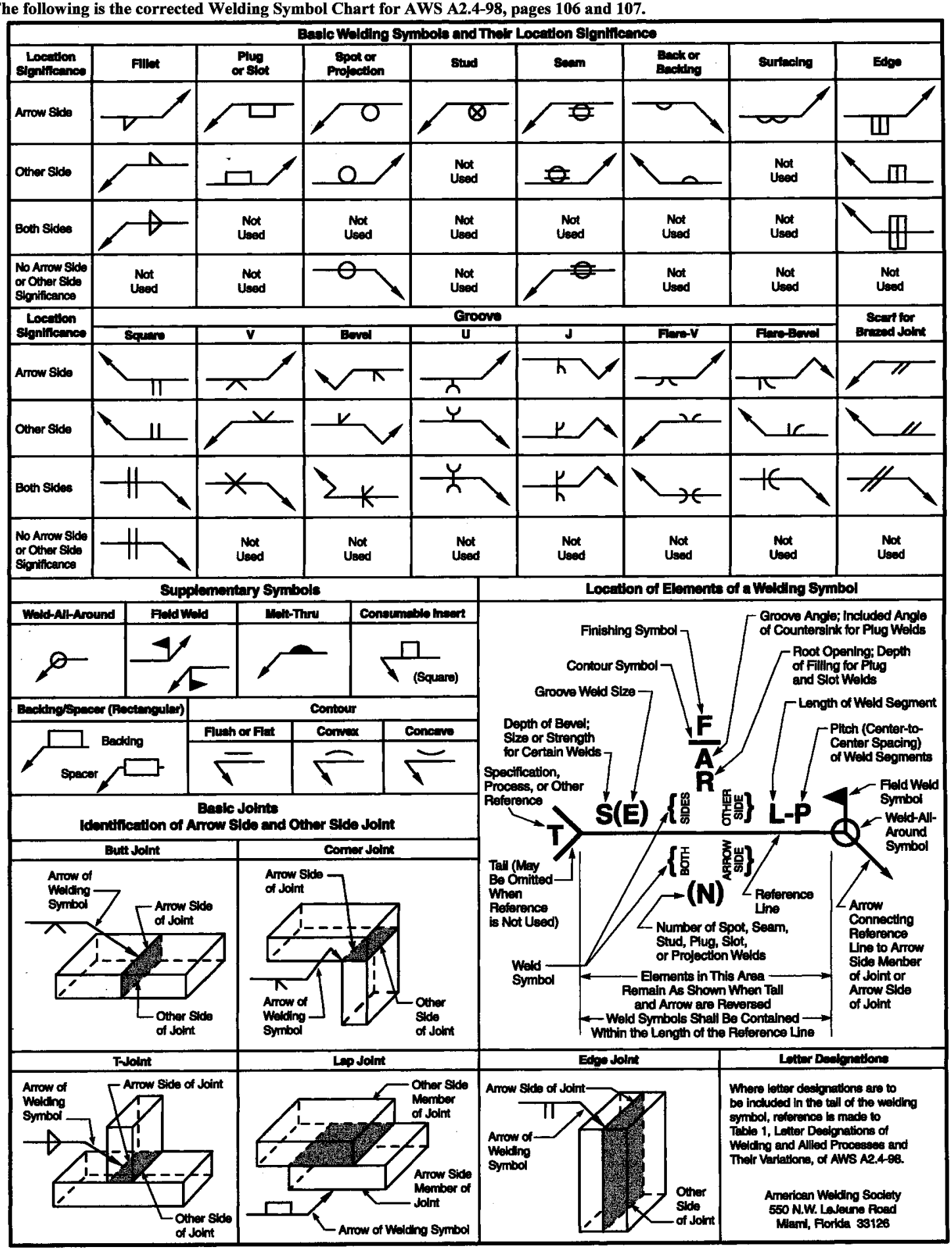
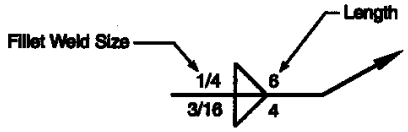
Errata for AWS A2.4-98, Standard Symbols for Welding, Brazing, and Nondestructive Examination.

The following is the corrected Welding Symbol Chart for AWS A2.4-98, pages 106 and 107.



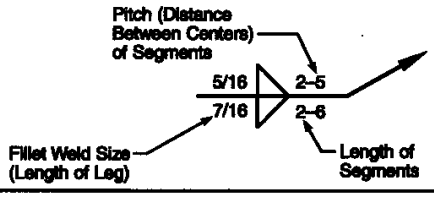
Typical Welding Symbols

Double-Fillet Welding Symbol

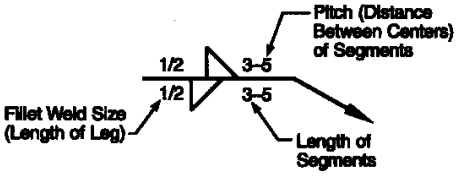


Omission of Length Indicates that Weld Extends Between Abrupt Changes in Direction or as Dimensioned

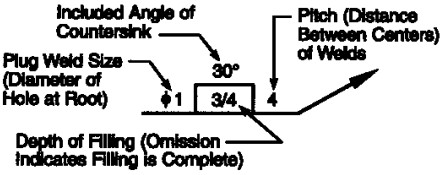
Chain Intermittent Fillet Welding Symbol



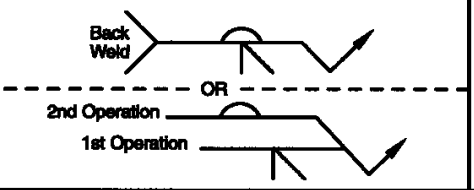
Staggered Intermittent Fillet Welding Symbol



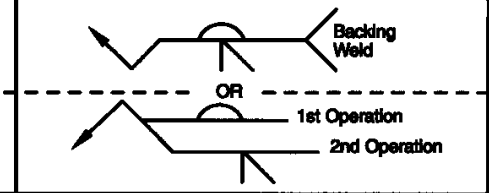
Plug Welding Symbol



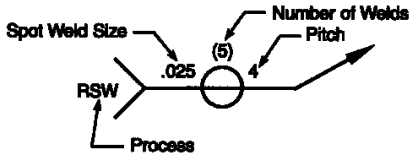
Back Welding Symbol



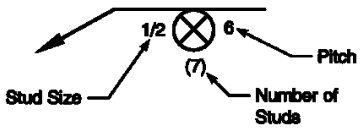
Backing Welding Symbol



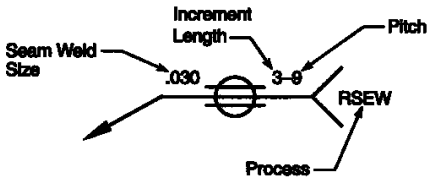
Spot Welding Symbol



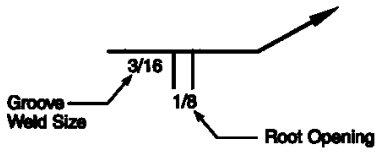
Stud Welding Symbol



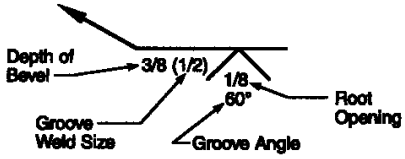
Seam Welding Symbol



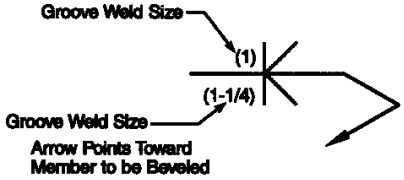
Square-Groove Welding Symbol



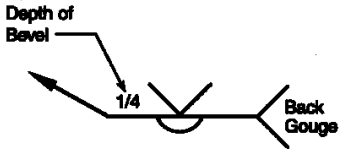
V-Groove Welding Symbol



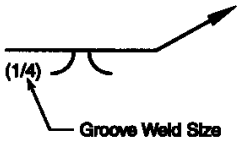
Double-Bevel-Groove Welding Symbol



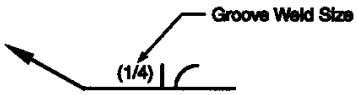
Symbol with Backgouging



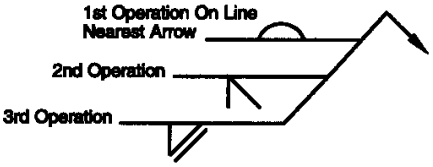
Flare-V-Groove Welding Symbol



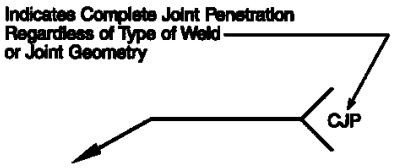
Flare-Bevel-Groove Welding Symbol



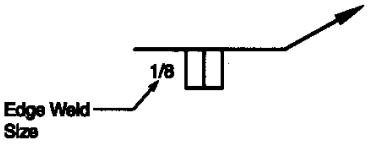
Multiple Reference Lines



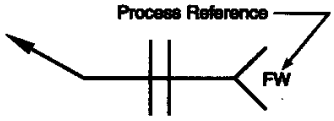
Complete Joint Penetration



Edge Welding Symbol



Flash or Upset Welding Symbol



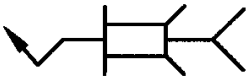
Melt-Thru Symbol

Joint with Backing

'R' Indicates Backing Removed After Welding

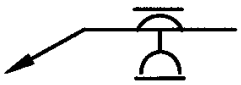
Joint with Spacer

With Modified Groove Weld Symbol

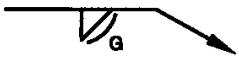


Double-Bevel Groove

Flush Contour Symbol



Convex Contour Symbol



It should be understood that these charts are intended only as shop aids. The only complete and official presentation of the standard welding symbols is in AWS A2.4-98, Standard Symbols for Welding, Brazing, and Nondestructive Examination.